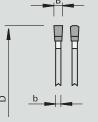
HW **TRF** Sizing Saw Blades HW - triple chip / flat

Product ation

Drawing





Machine





Design

HW **TC06**

- portable saws
- table saws
- vertical panel sizing saws
- for sizing cuts in plastic-laminated panels

Design

- tooth configuration: triple chip / flat "TR-F"
- cutting material: HW TC06

Notes

• larger bore (max. Ø 50 mm) available for a surcharge

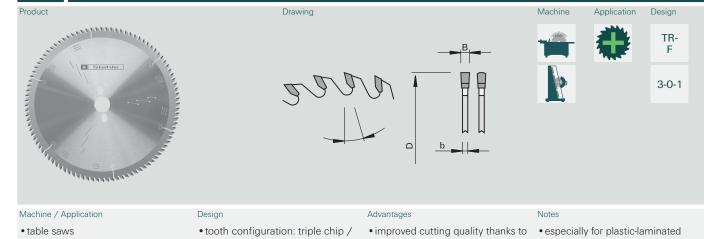
Product fea	atures						(Order information	
Ø D [mm]	B [mm]	b [mm]	Ø d [mm]	Z	Cutting quality*	NL**	Hook angle	PU [pc.]	L Order-No.
120	1,8	1.2	20	40	**		5	1	58104063
160	2,2	1.6	20	48	**	2/7/32	5	1	58110161
160	2,2	1.6	20	56		2/7/32	5	1	58110142
190	2,2	1.6	30	56			5	1	58458779
216	3,2	2.2	30	60			5	1	58458780
220	3,2	2.2	30	64		2/7/42	5	1	58100399
232	3,2	2.2	30	64			5	1	58458781
250	3,2	2.2	30	60		Combi3	5	1	58100385
250	3,2	2.2	30	80		Combi3	5	1	58100386
300	3,2	2.2	30	72	A	Combi3	5	1	58100387
300	3,2	2.2	30	96		Combi3	5	1	58100388
350	3,5	2.5	30	72	**	Combi3	10	1	58100300
350	3,5	2.5	30	108		Combi3	10	1	58100389

Advantages



^{*} cutting quality: \triangle very rough cut \triangle \triangle rough cut, \triangle \triangle \triangle fine cut \triangle \triangle \triangle very fine cut ** pin holes: Combi1 matches 2/10/60 and 2/7/42 Combi3 matches 2/10/60 and 2/9/46 and 2/9,5/46,5 and 2/7/42 For suitable reducing rings see chapter CONSTRUCTION/Saws/Reducing Rings

HW **TRF - 1** Sizing Saw Blades HW - triple chip / flat



- table saws
- vertical panel sizing saws
- for sizing cuts in plastic-laminated panels

Design

- tooth configuration: triple chip / flat "TR-F"
- cutting material: HW TC03

Advantages

- improved cutting quality thanks to especially for plastic-laminated optimized cutting geometry
- noise-reduction thanks to laser ornaments

Notes

wood-based panels and highpressure laminated boards

Product features									Order information			
Ø D [mm]	B [mm]	b [mm]	Ø d [mm]	Z	Cutting quality*	NL**	Hook angle [°]		PU [pc.]	L	Order-No.	
315	3,2	2.2	30	96		Combi3	5		1		58803823	
300	3,2	2.2	30	96		Combi3	5		1		58458788	
350	3,5	2.5	30	72		Combi3	10		1		58807830	
350	3,5	2.5	30	108		Combi3	10		1		58807831	

^{*} cutting quality: \triangle very rough cut \triangle \triangle rough cut, \triangle \triangle 4 fine cut \triangle \triangle 4 very fine cut "pin holes: Combi1 matches 2/10/60 and 2/7/42 Combi3 matches 2/10/60 and 2/9/46 and 2/9,5/46,5 and 2/7/42 Combi3 matches 2/10/60 and 2/9/46 and 2/9,5/46,5 and 2/7/42 Combi3 matches 2/10/60 and 2/9/46 and 2/9 For suitable **reducing rings** see chapter CONSTRUCTION/Saws/Reducing Rings

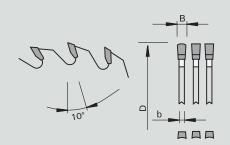
HW

KDF - Industry Professionell

Sizing Saw Blades HW -triple chip / flat - flat / hollow-ground tooth

Drawing















Machine / Application

- table saws
- vertical panel sizing saws
- for sizing cuts in raw and laminated additional expansion slots panels

Design

- vibration and noise damping ornaments
- tooth configuration: triple chip / flat - flat / hollow-ground tooth "TR-F-F DU"
- cutting material: HW TC03

Advantages

- extremely low-noise and smooth running thanks to vibration and noise damping ornaments as
- configuration

Notes

well as special expansion slot	
combinations	
 good quality of bottom edge even 	
without scoring saw blade	
 optimum cutting quality thanks 	
to innovative tooth group	

Product features									Order information				
Ø D [mm]	B [mm]	b [mm]	Ø d [mm]	Z	Cutting quality	NL**	Hook angle [°]		PU [pc.]	L	Order-No.		
303	3,2	2.2	30	60		Combi3	10		1	#	58804356		
303	3.5	2.5	30	60	AAAA	Combi3	10		1		58804282		

^{*} cutting quality: ▲ very rough cut ▲ ▲ rough cut, ▲ ▲ ▲ fine cut ▲ ▲ ▲ very fine cut
** pin holes: Combi1 matches 2/10/60 and 2/7/42 Combi3 matches 2/10/60 and 2/9/46 and 2/9.5/46,5 and 2/7/42 For suitable **reducing rings** see chapter CONSTRUCTION/Saws/Reducing Rings