



Standard-Cutter Catalogue





STEHLE IS RELIABLE

For over 90 years Stehle has delivered worldwide, to both consumers and the commercial market technically precise machine tools. Stehle is known for its high precision and economical cutter heads for processing of solid wood. In the late nineties the Stehle brand became part of the Ledermann-group which has consistently focused on supplying retailers. In order to be able to meet these requirements, the product range included a wide range of circular saw blades and sheet metal tools. This new cutter catalogue that you now have, assumes a new design layout and as a result provides an even clearer picture of the most common industrial cutters within our program. For cutters that are not included, please contact our sales team. When it comes to special tools that need to be manufactured to your specification, we will provide a quotation with a price and delivery schedule. In the production of these tools, it may be possible to create a blueprint to submit for confirmation.

We are happy to assist with all of your questions!

Your Stehle-Team

WHY STEHLE

Stehle - a quality product with a clear market vision

Optimal price-performance. A high-quality tool. Behind the Stehle brand lies a worldwide professional sales and production network.

Stehle - the optimal partner for trade

We have many items in stock for you and your customers.

In addition, many tools which are not in the catalogue are often available from stock. Or can be manufactured to your specific requirements.

Stehle - continually strives to improve

Quality and safety remain the top priority for the Stehle group and through ISO certification and product improvement this will always be ensured.

Stehle - a good and extensive program

With circular saw blades, router cutters, finger joint cutters, reversible knive cutters, drills, CNC tooling, diamond and hand tools, we have a very comprehensive product range. Our production methods, and knowledge are maintained at the highest level due to our extensive training programs.

List of carbide cutters





Safety Regulations

Only use collets which are not worn and have been thoroughly cleaned. Please ensure the shank is inserted into the collet to the correct depth using the K line if marked on the shank. Ensure the workpiece is securely fastened. Never exceed the RPM recommend!

If your requirement is not in this catalogue, please ask your Stehle team!

HW-Grooving cutter HW With native cutting







Machine / Instruction manual

• For hand routers

- For planing, notching and grooving HW-laminated with HW-basic cut in solid wood and wood based board materials
- With straight cut

Performance

- VHW = solid carbide
- Advantages
- Smooth and clean cuts
- Information Tip

Order information

- Plunge cut possible
- Tool holder with collet-chuck adapter

Product features

Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z		V	Order number Shaft Ød = 6mm
3,0	50,0	8,0	6,0	2	VHW	0	50502080
4,0	50,0	10,0	6,0	2	VHW	0	50502081
5,0	50,0	15,0	6,0	2	VHW	0	50502082
6,0	50,0	18,0	6,0	2	VHW	0	50502083
7,0	50,0	20,0	6,0	2		0	50502084
8,0	50,0	20,0	6,0	2		0	50502085
8,0	60,0	30,0	6,0	2		0	50502086
9,0	50,0	20,0	6,0	2		0	50502087
10,0	50,0	20,0	8,0	2		0	50502088
10,0	60,0	30,0	6,0	2		0	50502089
11,0	50,0	20,0	6,0	2		0	50502090
12,0	50,0	20,0	6,0	2		0	50502091
12,0	60,0	30,0	6,0	2		0	50502092
13,0	50,0	20,0	6,0	2		0	50502093
14,0	50,0	20,0	6,0	2		0	50502094
15,0	50,0	20,0	6,0	2		0	50502095
16,0	50,0	20,0	6,0	2		0	50502096
18,0	50,0	20,0	6,0	2		0	50502097
20,0	50,0	20,0	6,0	2		0	50502098
22,0	50,0	20,0	6,0	2		0	50502099
24,0	50,0	20,0	6,0	2		0	50502100
25,0	50,0	20,0	6,0	2		0	50502101

HW-Grooving cutter HW With native cutting

Product L2 ł ØD Ød

Application



Machine / Instruction manual

• For hand routers

• With straight cut

Performance

• HW-laminated with HW-basic cut

Information - Tip • Plunge cut possible

 Tool holder with collet-chuck adapter

- For planing, notching and grooving for solid wood and wood based board materials
 - VHW = solid carbide

Product features

Product fea	atures					Order info	ormation
Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z		V	Order number Shaft Ød = 8 mm
3,0	50,0	8,0	8,0	2	VHW		50502110
4,0	50,0	10,0	8,0	2	VHW		50502111
5,0	50,0	15,0	8,0	2	VHW		50502112
6,0	50,0	18,0	8,0	2	VHW		50502113
7,0	50,0	20,0	8,0	2			50502114
8,0	50,0	20,0	8,0	2			50502115
8,0	70,0	20,0	8,0	2			50502009
8,0	60,0	30,0	8,0	2			50502116
9,0	50,0	20,0	8,0	2			50502117
10,0	50,0	20,0	8,0	2			50502118
10,0	70,0	20,0	8,0	2			50502011
10,0	60,0	30,0	8,0	2			50502119
11,0	50,0	20,0	8,0	2			50502120
12,0	50,0	20,0	8,0	2			50502121
12,0	70,0	20,0	8,0	2			50502012
12,0	60,0	30,0	8,0	2			50502122
13,0	50,0	20,0	8,0	2			50502123
14,0	50,0	20,0	8,0	2			50502124
14,0	70,0	20,0	8,0	2			50502013
15,0	50,0	20,0	8,0	2			50502125
16,0	50,0	20,0	8,0	2			50502126
16,0	70,0	20,0	8,0	2			50502014
18,0	50,0	20,0	8,0	2			50502127
18,0	70,0	20,0	8,0	2			50502015
18,0	100,0	30,0	8,0	2	Laminated cutter		60001888
20,0	50,0	20,0	8,0	2			50502128
20,0	70,0	20,0	8,0	2			50502016
20,0	100,0	30,0	8,0	2	Laminated cutter		60002088
22,0	50,0	20,0	8,0	2			50502129
22,0	70,0	20,0	8,0	2			50502017
24,0	50,0	20,0	8,0	2			50502130
24,0	70,0	20,0	8,0	2			50502018
25,0	50,0	20,0	8,0	2			50502131
25,0	70,0	20,0	8,0	2			50502019
30,0	70,0	20,0	8,0	2			50502010

Advantages

• Smooth and clean cuts

The above grooving and planning cutters can be used for copying by using a guide bearing mounted on the shank. Only possible for $D = \frac{12}{14} \frac{16}{18} \frac{20}{22} \frac{24}{25} \frac{30}{30}$



HW	HW-Cop With plungi		ng			
Product		- L1	Ød		Application	
Machine /	Instruction manual	1	Performance	Advantages	Informatio	n - Tip
• For cop	nd routers bying and routin naterials. Vee po action		• With straigh • HW-laminat	nt cut æd with HW-basic cuts	•	e cut possible older with collet-chuck er
Product fea	atures					
roudot iot					Order info	rmation
Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Order info V	rmation Order number Shaft Ød = 6mm
ð D mm] 6,0	L1			2		Order number
ð D mm] 3,0	L1 [mm]	[mm]	[mm]		V	Order number Shaft Ød = 6mm
D mm] 5,0 5,0	L1 [mm] 55,0 55,0	[mm] 18,0	[mm] 6,0	2	V 0	Order number Shaft Ød = 6mm 50502230 50502231
D mm] 3,0 3,0 roduct fea	L1 [mm] 55,0 55,0	[mm] 18,0	[mm] 6,0	2	V 0 0	Order number Shaft Ød = 6mm 50502230 50502231
ðD	L1 [mm] 55,0 55,0 atures	[mm] 18,0 18,0 L2	[mm] 6,0 6,0 Ø d	2 2	V o o Order info	Order number Shaft Ød = 6mm 50502230 50502231 rmation Order number

HW	HW-V-G	Grooving	cutter				
Product						Application	
			 Ød 				
Machine / I	nstruction manua	al	Performance		Advantages	Inform	ation - Tip
	d routers eling and vee g ood and sheet		• With straigh • HW-laminat			• Too	nge cut possible I holder with collet-chuck pter
Product fea	atures					Order i	information
Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius	V	/ Order number Shaft Ød = 6mm
19,0	48,0	18,0	6,0	2	45°	0	50502260
Product fea	atures					Order i	information
Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius	٧	/ Order number Shaft Ød = 8mm
19,0	48,0	18,0	8,0	2	45°		50502261





Machine / Instruction manual

• For hand routers

Product features

- For beveling and vee grooving in solid wood and sheet materials
- Performance • With straight cut
- HW-laminated
- Advantages
 Precise V-grooves
- Information Tip

Application

- Plunge cut possible
- Tool holder with collet-chuck adapter

C	order in	nformat	ion

Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius	V	Order number Shaft Ød = 6mm
15,0	50,0	18,0	6,0	2	22°	0	50502268
Product fea	atures					Order info	rmation
Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius	V	Order number Shaft Ød = 8mm
15,0	50,0	18,0	8,0	2	22°		50502269

	Without Be	aring						
Product	without be	anng				Application		
			Ød			Application		
Apphing (1	nstruction manua	1	Performance		Advantages	Infe	ormation	o. Tio
	d routers	I		h ou ut	Auvantages			cut possible
	arter round cut	tter	• With straight • HW-laminate		basic cut	•7		older with collet-chuck
Product fea	itures					Ord	er infor	mation
0 D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius		V	Order number Shaft Ød = 6mm
12,0	37,0	7,0	6,0	2	R= 3,0		0	50502310
14,0	39,0	9,0	6,0	2	R= 4,0		0	50502311
16,0	41,0	11,0	6,0	2	R= 5,0		0	50502312
18,0	43,0	13,0	6,0	2	R= 6,0		0	50502313
22,0	45,0	15,0	6,0	2	R= 8,0		0	50502314
26,0	47,0	17,0	6,0	2	R= 10,0		0	50502315
Product fea	itures					Ord	er infor	rmation
Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius		V	Order number Shaft Ød = 8mm
12,0	37,0	7,0	8,0	2	R= 3,0			50502316
14,0	39,0	9,0	8,0	2	R= 4,0			50502317
16,0	41,0	11,0	8,0	2	R= 5,0			50502318
18,0	43,0	13,0	8,0	2	R= 6,0			50502319
22,0	45,0	15,0	8,0	2	R= 8,0			50502320
26,0	47,0	17,0	8,0	2	R= 10,0			50502321
Product fea	itures					Ord	er infor	mation
ð D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius		V	Order number Shaft Ød = 12mm
28,0	63,0	13,0	12,0	2	R= 8,0		0	50502322
32,0	65,0	15,0	12,0	2	R= 10,0		0	50502323
37,0	68,0	18,0	12,0	2	R= 12,0		0	50502324
42,0	71,0	21,0	12,0	2	R= 15,0		0	50502325
52,0	75,0	25,0	12,0	2	R= 20,0		0	50502326
Product fea	itures					Ord	er infor	mation
Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius		V	Order number Shaft Ød = M12x1
28,0	63,0	13,0	M12x1	2	R= 8,0		0	50502308
32,0	65,0	15,0	M12x1	2	R= 10,0		0	50502309
37,0	68,0	18,0	M12x1	2	R= 12,0		0	50502303
	50,5							
42,0	71,0	21,0	M12x1	2	R= 15,0		0	50502328

HW	HW-Co	ncave cu	tter					
roduct	Extended o	ut				Application		
ØD R		1	Ød			ļ		
/lachine / l	nstruction manua	I	Performance		Advantages		Informatio	n - Tip
• For han • For cutt	d routers ing a semi-hol wood and she	low profile	• With straigh • HW-lamina		Extended cut so t profile can be ma		• Plunge	cut possible older with collet-chuck
Product fea	atures						Order info	rmation
ð D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius		V	Order number Shaft Ød = 6mm
6,0	42,0	12,0	6,0	2	R= 3,0		0	50502290
8,0	44,0	14,0	6,0	2	R= 4,0		0	50502291
9,5	65,0	9,0	6,0	2	R= 4,75			50900706
0,0	45,0	15,0	6,0	2	R= 5,0		0	50502292
2,0	46,0	16,0	6,0	2	R= 6,0		0	50502293
4,0	46,0	16,0	6,0	2	R= 7,0		0	50502294
16,0	46,0	16,0	6,0	2	R= 8,0		0	50502295
:0,0 roduct fea	50,0 atures	20,0	6,0	2	R= 10,0		Order info	50502296
ð D mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius		V	Order number Shaft Ød = 8mm
6,0	42,0	12,0	8,0	2	R= 3,0			50502297
3,0	44,0	14,0	8,0	2	R= 4,0			50502298
0,0	45,0	15,0	8,0	2	R= 5,0			50502299
2,0	46,0	16,0	8,0	2	R= 6,0			50502300
4,0	46,0	16,0	8,0	2	R= 7,0			50502301
6,0	46,0	16,0	8,0	2	R= 8,0			50502302
20,0	50,0	20,0	8,0	2	R= 10,0			50502303
roduct fea	atures						Order info	rmation
) D mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius		V	Order number Shaft Ød = 12mm
6,0	68,0	18,0	12,0	2	R= 8,0		0	50502304
20,0	68,0	18,0	12,0	2	R= 10,0		0	50502305
24,0	68,0	18,0	12,0	2	R= 12,0		0	50502306
30,0	68,0	18,0	12,0	2	R= 15,0		0	50502307

HW	HW-Cha	amfering	cutter				
Product						Application	
			Ød				
Machine / I	nstruction manua	I	Performance		Advantages	Informatio	n - Tip
of wood	d routers eling and chan I and laminate Is and plastic s	d sheet	• With straigl • HW-lamina		basic cuts	-	e cut possible older with collet-chuck er
						Order info	
Product fea	atures					Order Into	rmation
ØD	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius	V	rmation Order number Shaft Ød = 6mm
Ø D [mm]	L1			Z 2	Chamfer/radius		Order number
ð D mm] 12,0	L1 [mm]	[mm]	[mm]			V	Order number Shaft Ød = 6mm
Ø D [mm] 12,0 12,0	L1 [mm] 42,0	[mm] 12,0	[mm] 6,0	2	22°	V 0	Order number Shaft Ød = 6mm 50502262
Ø D [mm] 12,0 12,0 12,0	L1 [mm] 42,0 42,0 42,0	[mm] 12,0 12,0	[mm] 6,0 6,0	2 2	22° 30°	0 0	Order number Shaft Ød = 6mm 50502262 50502264 50502266
Ø D [mm] 12,0 12,0 12,0 Product fea	L1 [mm] 42,0 42,0 42,0	[mm] 12,0 12,0	[mm] 6,0 6,0	2 2	22° 30°	V 0 0 0	Order number Shaft Ød = 6mm 50502262 50502264 50502266
Ø D [mm] 12,0 12,0 12,0 Product fea Ø D [mm]	L1 [mm] 42,0 42,0 42,0 atures	[mm] 12,0 12,0 12,0 L2	[mm] 6,0 6,0 6,0 Ø d	2 2 2	22° 30° 45°	V o o o Order info	Order number Shaft $Ød = 6mm$ 50502262 50502264 50502266 rmation Order number
Product fea Ø D [mm] 12,0 12,0 12,0 Product fea Ø D [mm] 12,0 12,0	L1 [mm] 42,0 42,0 42,0 htures	[mm] 12,0 12,0 12,0 L2 [mm]	[mm] 6,0 6,0 6,0 0 d [mm]	2 2 2 Z	22° 30° 45° Chamfer/radius	V o o o Order info	Order number Shaft Ød = 6mm 50502262 50502264 50502266 rmation Order number Shaft Ød = 8mm

HW	HW-Ch	amfering	cutter				
Product		.1	Ød			Application	
 For han For bevenue of wood 	nstruction manua d routers eling and char d and laminate ls and plastic s	nfering d sheet	Performance • With straig	ht cut	Advantages	Informatio • Tool h adapte	older with collet-chuck
Product fea	atures					Order info	ormation
Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius	V	Order number Shaft Ød = 6mm
11,0	50,0	18,0	6,0	2	5°	0	50502258
24,0	45,0	15,0	6,0	2	10°	0	50502250
24,0	44,0	14,0	6,0	2	15°	0	50502251
24,0	42,0	12,0	6,0	2	30°	0	50502252
24,0	40,0	10,0	6,0	2	45°	0	50502253
Product fea	atures					Order info	ormation
Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius	V	Order number Shaft Ød = 8mm
11,0	50,0	18,0	8,0	2	5°		50502259
24,0	45,0	15,0	8,0	2	10°		50502254
24,0	44,0	14,0	8,0	2	15°		50502255
24,0	42,0	12,0	8,0	2	30°		50502256
24,0	40,0	10,0	8,0	2	45°		50502257

HW	HW-Dov	vetail cut	tting				
Product						Application	
		1	Ød				
Machine / I	Instruction manual		Performance		Advantages	Informatic	n - Tip
	d routers ing dovetail pro nts	files and	 With straight HW-lamination cuts 		basic	•	ng not possible older with collet-chuck er
Product fea	atures					Order info	rmation
ð D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius	V	Order number Shaft Ød = 6mm
3,0	42,0	12,0	6,0	2	8°	0	50502270
	42,0 44,0	12,0 14,0	6,0 6,0	2	8° 10°	0	50502270 50502272
1,0							
1,0 4,0	44,0 48,0	14,0	6,0	2	10°	0	50502272 50502280
I 1,0 I 4,0 Product fea	44,0 48,0	14,0	6,0	2	10°	0	50502272 50502280
1,0 4,0 roduct fea D mm]	44,0 48,0 atures	14,0 18,0	6,0 6,0 Ø d	2 2	10° 10°	o o Order info	50502272 50502280 rmation Order number
3,0 1 1,0 1 4,0 Product fea 7 D mm] 3,0 1 1,0	44,0 48,0 atures L1 [mm]	14,0 18,0 L2 [mm]	6,0 6,0 Ø d [mm]	2 2 Z	10° 10° Chamfer/radius	o o Order info	50502272 50502280 rmation Order number Shaft Ød = 8mm

HW	HW-Rou	unding cu	utter				
Product						Application	
ØD		.1	Ød				
Machine / I	Instruction manual		Performance		Advantages	Informat	ion - Tip
• For han			• With straight	cut			nolder with collet-chuck
Product fea	atures					Order inf	ormation
Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius	V	Order number Shaft Ød = 6mm
19,0	44,0	14,0	6,0	2	R= 3,0	0	50502330
22,0	47,0	17,0	6,0	2	R= 4,0	0	50502331
25,0	49,0	19,0	6,0	2	R= 5,0	0	50502332
28,0	53,0	23,0	6,0	2	R= 6,0	0	50502333
31,0	55,0	25,0	6,0	2	R= 8,0	0	50502334
Product fea Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius	Order inf V	ormation Order number Shaft Ød = 6mm
19,0	44,0	14,0	8,0	2	R= 3,0		50502335
22,0	47,0	17,0	8,0	2	R= 4,0		50502336
25,0	49,0	19,0	8,0	2	R= 5,0		50502337
28,0	53,0	23,0	8,0	2	R= 6,0		50502338
31,0	55,0	25,0	8,0	2	R= 8,0		50502339
35,0	60,0	30,0	8,0	2	R= 10,0		50502340
Product fea	atures					Order inf	ormation
Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius	V	Order number Shaft Ød = 12mm
25,0	80,0	30,0	12,0	2	R= 6,0	0	50502345
30,0	85,0	35,0	12,0	2	R= 8,0	0	50502346
35,0	90,0	40,0	12,0	2	R= 10,0	0	50502347
40,0	95,0	45,0	12,0	2	R= 12,0	0	50502348
45,0	100,0	50,0	12,0	2	R= 15,0	0	50502349
Product fea	atures					Order inf	ormation
Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius	V	Order number Shaft Ød = M12x1
25,0	65,0	30,0	M12x1	2	R= 6,0	0	50502350
30,0	70,0	35,0	M12x1	2	R= 8,0	0	50502351
35,0	75,0	40,0	M12x1	2	R= 10,0	0	50502352
40,0	80,0	45,0	M12x1	2	R= 12,0	0	50502353
45,0	80,0	50,0	M12x1	2	R= 15,0	0	50502354

Product						Application			
			Ød				6		
Machine /	Instruction manua	l	Performance		Advantages Information - Tip			n - Tip	
• For pro	nd routers filing solid woo materials	od and wood	 With straig HW-lamina cuts 			• Under and contour cutting c		 Plunging not possible Tool holder with collet-chuck adapter 	
Product fea	atures						Order info	rmation	
Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius		V	Order number Shaft Ød = 6mm	
25,0	49,0	10,0	6,0	2	R= 10,0		0	50502341	
Product fea	atures						Order info	rmation	
ØD	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius		V	Order number Shaft Ød = 8mm	
[mm]	P								







HW-Grooving cutter With Bearing







Application

Machine / Instruction manual

- For hand routers
- For machining rebates in solid wood and wood based materials
- With straight cut
- HW-laminated with HW- basic cuts

Performance

• Guide bearing to control rebate depth

Information - Tip

Order information

Order information

- Plunging not possible
- Tool holder with collet-chuck adapter

Product features

~ D			<i>a</i> .	_		
ØD	LI	L2	Ød	Z	V	Order number
[mm]	[mm]	[mm]	[mm]			Shaft Ød = 6mm
25,0	42,0	12,0	6,0	2	0	50512010
33,0	42,0	12,0	6,0	2	0	50512011

Advantages

basic cut

• Cutting on a diameter with

Product features

Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z		V	Order number Shaft Ød = 8mm
25,0	42,0	12,0	8,0	2			50512013
33,0	42,0	12,0	8,0	2			50512014
43,0	42,0	12,0	8,0	2			50512015

Mounting part	ts			Order Info	rmation
Ø D [mm]	L2 [mm]	Ø d [mm]		V	Order number
13,0	5,0	4,0	Open radial bearing B13/4: D= 25,0+33,0 mm		68501799
10,0	4,0	4,0	Open radial bearing B10/4: D= 43,0 mm		69901004
5,5	11,0	M3	Hexagon socket mounting screw M3: B10/4+B13/4		68501797

	with open	radial bearin	ย				
Product					Applicatio	n	
		— L1———					
Machine /	Instruction manua	l	Performance		Advantages	Informatic	n - Tip
	and routers dge finishing of solid wood, er panels, MDF etc.				Cutting on a diameter Tool holder with collet-chu adapter		
• For edg	ge finishing of s		-		 Cutting on a diameter 		
• For edg	ge finishing of s panels, MDF e		-		• Cutting on a diameter		ər
For edg veneer Product fea	ge finishing of s panels, MDF e	tc. L2	-		• Cutting on a diameter	adapte	ər
 For edg veneer Product fea Ø D 	ge finishing of s panels, MDF e atures	tc.	• HW-lamina	ted	• Cutting on a diameter	adapte Order info	rmation
For edg veneer Product fea D mm]	ge finishing of s panels, MDF e atures L1	tc. L2	• HW-lamina	ted	Cutting on a diameter	adapte Order info	rmation Order number
For edg veneer Product fea D [mm] 9,5	e finishing of s panels, MDF e atures L1 [mm]	L2 [mm]	• HW-lamina Ø d [mm]	z	Cutting on a diameter	adapte Order info V	rmation Order number Shaft Ød = 6mm
 For edg veneer Product fea Ø D [mm] 9,5 13,0 	e finishing of s panels, MDF e atures L1 [mm] 43,0	L2 [mm] 13,0	• HW-lamina Ø d [mm] 6,0	z 2	Cutting on a diameter	Order info	rmation Order number Shaft Ød = 6mm 505 12000
For edg veneer	e finishing of s panels, MDF e atures L1 [mm] 43,0 45,0 45,0	L2 [mm] 13,0 15,0	• HW-lamina Ø d [mm] 6,0 6,0	z 2 2	Cutting on a diameter	Order info	rmation Order number Shaft Ød = 6mm 50512000 50512001 50512002
For edg veneer veneer orduct fea mm] 0,5 13,0 19,0 vroduct fea	e finishing of s panels, MDF e atures L1 [mm] 43,0 45,0 atures	L2 [mm] 13,0 15,0 15,0	• HW-lamina Ø d [mm] 6,0 6,0 6,0	z 2 2 2 2	Cutting on a diameter	Order info V 0 0 0	rmation Order number Shaft Ød = 6mm 50512000 50512001 50512002 rmation
For edg veneer veneer oroduct fea D mm] 0,5 13,0 19,0 vroduct fea D	e finishing of s panels, MDF e atures L1 [mm] 43,0 45,0 45,0 atures L1	L2 [mm] 13,0 15,0 15,0 L2	• HW-lamina Ø d [mm] 6,0 6,0 6,0 0 0 d	z 2 2	Cutting on a diameter	Order info	rmation Order number Shaft Ød = 6mm 50512000 50512001 50512002
For edg veneer veneer orduct fea D mm] 0,5 13,0 19,0 Product fea D mm]	e finishing of s panels, MDF e atures L1 [mm] 43,0 45,0 45,0 atures L1 [mm]	L2 [mm] 13,0 15,0 15,0 L2 [mm]	• HW-lamina Ø d [mm] 6,0 6,0 6,0 0 0 d [mm]	ted Z 2 2 2 2 2 2	Cutting on a diameter	Order info	rmation Order number Shaft Ød = 6mm 50512000 50512001 50512002 rmation Order number Shaft Ød = 8mm
For edg veneer veneer oroduct fea mm] 0,5 13,0 19,0 Product fea mm] 0,5	e finishing of s panels, MDF e atures L1 [mm] 43,0 45,0 45,0 atures L1 [mm] 43,0	L2 [mm] 13,0 15,0 15,0 L2 [mm] 13,0	• HW-lamina Ø d [mm] 6,0 6,0 6,0 6,0 0 6,0 8,0	ted Z 2 2 2 2 2 2 2 2 2 2 2 2	Cutting on a diameter	Order info	rmation Order number Shaft Ød = 6mm 50512000 50512001 50512002 rmation Order number Shaft Ød = 8mm 50512003
 For edg veneer Product fea Ø D [mm] 9,5 13,0 19,0 	e finishing of s panels, MDF e atures L1 [mm] 43,0 45,0 45,0 atures L1 [mm]	L2 [mm] 13,0 15,0 15,0 L2 [mm]	• HW-lamina Ø d [mm] 6,0 6,0 6,0 0 0 d [mm]	ted Z 2 2 2 2 2 2	Cutting on a diameter	Order info	rmation Order number Shaft Ød = 6mm 50512000 50512001 50512002 rmation Order number Shaft Ød = 8mm

Mounting p	parts			Order Info	rmation
Ø D [mm]	L2 [mm]	Ø d [mm]		V	Order number
10,0	4,0	4,0	Open radial bearing B10/4		69901004
13,0	5,0	4,0	Open radial bearing B13/4		68501799
5,5	11,0	M3	Hexagon socket mounting screw M3: B10/4+B13/4		68501797
19,0	6,0	6,0	Open radial bearing B19/6		69901906
6,0	10,0	M3	Hexagon socket mounting screw M3: B19/6		68501787

HW	HW-Cha With ball be	amfering ^{earings}	cutter					
Product					Application	on		
	+-L2-+	_L1	Ød					
Machine / II	nstruction manual		Performance		Advantages	Informatio	on - Tip	
• For hand	d routers		• With straig	nt cut	 Cutting on a diameter 	Tool holder with collet-chuck adapter		
	mfering on ven ood panels	eered and	• HW-lamina	ted		adapte	er	
solid wa	ood panels	eered and	• HW-lamina	ted		adapte Order info		
	ood panels	L2 [mm]	• HW-lamina Ø d [mm]	z	Chamfer/radius	·		
solid wc Product fea Ø D [mm]	bod panels itures	L2	Ød		Chamfer/radius	Order info	ormation Order number	
solid wc Product fea Ø D [mm] 19,0	L1 [mm]	L2 [mm]	Ø d [mm]	Z		Order info	ormation Order number Shaft Ød = 6mm	
solid wo Product fea Ø D [mm] 19,0 22,0	L1 [mm] 45,0	L2 [mm] 15,0	Ø d [mm] 6,0	Z 2	15°	Order info	ormation Order number Shaft Ød = 6mm 50512030	
solid wc Product fea Ø D [mm] 19,0 22,0 32,0	L1 [mm] 45,0 42,0 42,0	L2 [mm] 15,0 12,0	Ø d [mm] 6,0 6,0	Z 2 2	15° 30°	Order info V o o	Order number Shaft Ød = 6mm 50512030 50512031 50512032	
solid wc Product fea Ø D [mm] 19,0 22,0 32,0 Product fea Ø D	L1 [mm] 45,0 42,0 42,0	L2 [mm] 15,0 12,0	Ø d [mm] 6,0 6,0	Z 2 2	15° 30°	Order info V o o o	Order number Shaft Ød = 6mm 50512030 50512031 50512032	
solid wo Product fea Ø D [mm] 19,0 22,0 32,0 Product fea Ø D [mm]	L1 [mm] 45,0 42,0 tures L1	L2 [mm] 15,0 12,0 12,0 L2	Ø d [mm] 6,0 6,0 6,0 Ø d	Z 2 2 2	15° 30° 45°	Order info V o o Order info	ormation Order number Shaft Ød = 6mm 50512030 50512031 50512032 ormation Order number	
solid wo Product fea Ø D	L1 [mm] 45,0 42,0 42,0 tures L1 [mm]	L2 [mm] 15,0 12,0 12,0 L2 [mm]	Ø d [mm] 6,0 6,0 6,0 Ø d [mm]	Z 2 2 2 2 Z	15° 30° 45° Chamfer/radius	Order info V o o Order info	ormation Order number Shaft Ød = 6mm 50512030 50512031 50512032 ormation Order number Shaft Ød = 8mm	

Mounting par	ts			Order Info	rmation
Ø D [mm]	L2 [mm]	Ø d [mm]		V	Order number
13,0	5,0	4,0	Open radial bearing B13/4		68501799
5,5	11,0	M3	Hexagon socket mounting screw M3: B10/4+B13/4		68501797

HW	HW-Cha With ball be		cutter			
Product						Application
ØD		-L1	Ød			
Machine /	Instruction manual		Performance		Advantages	Information - Tip
 For hand routers For cutting inner and outer contours. e.g. mounted frames 						
• For cut	ting inner and o		• With straigh • HW-lamina		• Cutting on a diame	ter • Tool holder with collet-chuck adapter
• For cuti contour	ting inner and o rs. e.g. mounted				• Cutting on a diame	
• For cut	ting inner and o rs. e.g. mounted				• Cutting on a diame Chamfer/radius	adapter
 For cutticontour Product fea Ø D 	ting inner and o rs. e.g. mounted atures L1	frames	• HW-lamina	ted		adapter Order information V Order number
For cutt contour Product fea Ø D [mm]	ting inner and o rs. e.g. mounted atures L1 [mm] 43,0	frames L2 [mm]	• HW-lamina Ø d [mm]	ted Z	Chamfer/radius	adapter Order information V Order number Shaft Ød = 6mm
For cutt contour Product fee Ø D [mm] 28,0	ting inner and o rs. e.g. mounted atures L1 [mm] 43,0	frames L2 [mm]	• HW-lamina Ø d [mm]	ted Z	Chamfer/radius	adapter Order information V Order number Shaft Ød = 6mm 0 50512036

Mounting part	ts	Mounting parts Order Information				
Ø D [mm]	L2 [mm]	Ø d [mm]		V	Order number	
16,0	5,0	5,0	Open radial bearing B16/5		69901605	
8,0	12,0	M4	Hexagon socket mounting screw M4: B16/5		68501789	

		-L1			Application				
			Ød						
/achine /	nstruction manual		Performance		Advantages	Informatio	an - Tip		
Machine / Instruction manual Performance • For hand routers • With straight cut • For rounding wood, laminated and not laminated panels • HW-laminated					AdvantagesInformation - Tip• Under and contour cutting• Tool holder with colle• Without open radiusadapter				
roduct fea	atures					Order info	rmation		
ð D mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius	V	Order number Shaft Ød = 6mm		
9,0	40,0	10,0	6,0	2	R= 3,0	0	50512050		
22,0	40,0	10,0	6,0	2	R= 4,0	0	50512051		
24,0	40,0	10,0	6,0	2	R= 5,0	0	50512052		
	40,0	10,0	6,0	2	R= 6,0	0	50512053		
26,0	42,0	12,0	6,0	2	R= 8,0	0	50512054		
26,0 30,0		15,0	6,0	2	R= 10,0	0 Order info	50512055		
26,0 30,0 34,0 Product fea	45,0	10,0				Order Into			
26,0 30,0 34,0	45,0	10,0				Order Into			
26,0 30,0 34,0	45,0	L2 [mm]	Ø d [mm]	Z	Chamfer/radius	V	Order number Shaft Ød = 8mm		
26,0 30,0 34,0 Product fea 0 D mm] 9,0	45,0 atures L1 [mm] 40,0	L2 [mm] 10,0	[mm] 8,0	2	R= 3,0		Shaft Ød = 8mm 50512056		
26,0 30,0 34,0 roduct fea 9 D mm] 9,0 22,0	45,0 htures L1 [mm] 40,0 40,0	L2 [mm] 10,0 10,0	[mm] 8,0 8,0	2 2 2	R= 3,0 R= 4,0		Shaft Ød = 8mm 50512056 50512057		
6,0 (0,0 (4,0 roduct fea D nm] 9,0 (2,0 (4,0	45,0 htures L1 [mm] 40,0 40,0 40,0	L2 [mm] 10,0 10,0 10,0	[mm] 8,0 8,0 8,0	2 2 2 2	R= 3,0 R= 4,0 R= 5,0		Shaft Ød = 8mm 50512056 50512057 50512058		
6,0 (0,0 (4,0) roduct fea 9,0 (2,0) (4,0) (6,0)	45,0 htures L1 [mm] 40,0 40,0 40,0 40,0 40,0	L2 [mm] 10,0 10,0 10,0 10,0	[mm] 8,0 8,0 8,0 8,0 8,0	2 2 2 2 2	R= 3,0 R= 4,0 R= 5,0 R= 6,0		Shaft Ød = 8mm 50512056 50512057 50512058 50512059		
6,0 30,0 44,0 roduct fea 9,0 22,0 24,0 6,0 30,0	45,0 htures L1 [mm] 40,0 40,0 40,0 40,0 40,0 42,0	L2 [mm] 10,0 10,0 10,0 10,0 10,0 12,0	[mm] 8,0 8,0 8,0 8,0 8,0 8,0	2 2 2 2 2 2 2 2	R= 3,0 R= 4,0 R= 5,0 R= 6,0 R= 8,0		Shaft Ød = 8mm 50512056 50512057 50512058 50512059 50512060		
26,0 30,0 34,0 roduct fea 0 D mm]	45,0 htures L1 [mm] 40,0 40,0 40,0 40,0 40,0	L2 [mm] 10,0 10,0 10,0 10,0	[mm] 8,0 8,0 8,0 8,0 8,0	2 2 2 2 2	R= 3,0 R= 4,0 R= 5,0 R= 6,0		Shaft Ød = 8mm 50512056 50512057 50512058 50512059		

Mounting p	arts			Order Info	Order Information	
Ø D [mm]	L2 [mm]	Ø d [mm]		V	Order number	
10,0	4,0	4,0	Open radial bearing B10/4		69901004	
5,5	11,0	M3	Hexagon socket mounting screw M3: B10/4		68501797	

20 Stehle

	With bearing	ng					
roduct					Application		
		L1	Ød				
lachine / Ir	nstruction manua	1	Performance		Advantages	Informatio	n - Tin
For hand For roun			With straight HW-laminate		Under and contour cutting Without open radius		older with collet-chuck
roduct fea	tures					Order info	rmation
D mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius	V	Order number Shaft Ød = 6mm
9,0	40,0	10,0	6,0	2	R= 3,0	0	50512090
2,0	40,0	10,0	6,0	2	R= 4,0	0	50512091
4,0	40,0	10,0	6,0	2	R= 5,0	0	50512092
6,0	42,0	12,0	6,0	2	R= 6,0	0	50512093
0,0 4,0	42,0	12,0 15,0	6,0 6,0	2	R= 8,0 R= 10,0	0	50512094 50512095
D nm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius	V	Order number Shaft Ød = 8mm
9,0	40,0	10,0	8,0	2	R= 3,0		50512096
2,0	40,0	10,0	8,0	2	R= 4,0		50512097
4,0	40,0	10,0	8,0	2	R= 5,0		50512098
0.0		10,0	8,0	2	R= 6,0	_	50512099
	42,0	10.0	80	2	R= 8,0		50512100
0,0	42,0	12,0		0	P- 10.0		
0,0 4,0	42,0 45,0	15,0	8,0	2	R= 10,0 R= 12.0		50512101
0,0 4,0 8,0	42,0 45,0 50,0			2	R= 10,0 R= 12,0	Order info	50512101 50512102
0,0 4,0 8,0 roduct fea	42,0 45,0 50,0	15,0	8,0			Order info	50512101 50512102
0,0 4,0 8,0 roduct fear D nm]	42,0 45,0 50,0 tures	15,0 20,0 L2	8,0 8,0 Ø d	2	R= 12,0		50512101 50512102 rmation Order number
0,0 4,0 8,0 roduct fear D nm] 9,0	42,0 45,0 50,0 tures L1 [mm]	15,0 20,0 L2 [mm]	8,0 8,0 Ø d [mm]	2 Z	R= 12,0 Chamfer/radius	V	50512101 50512102 rmation Order number Shaft Ød = 12mm
0,0 4,0 8,0 roduct fea D nm] 9,0 3,0	42,0 45,0 50,0 tures L1 [mm] 63,0	15,0 20,0 L2 [mm] 13,0	8,0 8,0 Ø d [mm] 12,0	2 Z 2 2 2	R= 12,0 Chamfer/radius R= 8,0	V 0	50512101 50512102 rmation Order number Shaft Ød = 12mm 50512103
0,0 4,0 8,0 roduct fea D nm] 9,0 3,0 7,0 3,0	42,0 45,0 50,0 tures L1 [mm] 63,0 65,0	15,0 20,0 L2 [mm] 13,0 15,0 17,0 20,0	8,0 8,0 Ø d [mm] 12,0 12,0 12,0 12,0	2 Z 2 2 2 2 2 2	R= 12,0 Chamfer/radius R= 8,0 R= 10,0 R= 12,0 R= 15,0	V 0	50512101 50512102 rmation Order number Shaft Ød = 12mm 50512103 50512104 50512105 50512106
0,0 4,0 8,0 roduct fea D 9,0 3,0 7,0 3,0	42,0 45,0 50,0 tures L1 [mm] 63,0 65,0 67,0	15,0 20,0 L2 [mm] 13,0 15,0 17,0	8,0 8,0 [mm] 12,0 12,0 12,0	2 Z 2 2 2	R= 12,0 Chamfer/radius R= 8,0 R= 10,0 R= 12,0	V 0 0	50512101 50512102 rmation Order number Shaft Ød = 12mm 50512103 50512104 50512105
0,0 4,0 8,0 roduct fea 9,0 3,0 7,0 3,0 3,0	42,0 45,0 50,0 tures L1 [mm] 63,0 65,0 67,0 70,0 75,0	15,0 20,0 L2 [mm] 13,0 15,0 17,0 20,0	8,0 8,0 Ø d [mm] 12,0 12,0 12,0 12,0	2 Z 2 2 2 2 2 2	R= 12,0 Chamfer/radius R= 8,0 R= 10,0 R= 12,0 R= 15,0	V 0 0 0	50512101 50512102 mation Order number Shaft Ød = 12mm 50512103 50512104 50512105 50512106 50512107
0,0 4,0 8,0 roduct fea D nm] 9,0 3,0 7,0 3,0 7,0 3,0 7,0 3,0 7,0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	42,0 45,0 50,0 tures L1 [mm] 63,0 65,0 67,0 70,0 75,0	15,0 20,0 L2 [mm] 13,0 15,0 17,0 20,0	8,0 8,0 Ø d [mm] 12,0 12,0 12,0 12,0	2 Z 2 2 2 2 2 2	R= 12,0 Chamfer/radius R= 8,0 R= 10,0 R= 12,0 R= 15,0	V 0 0 0 0 0	50512101 50512102 mation Order number Shaft Ød = 12mm 50512103 50512104 50512105 50512106 50512107
0,0 4,0 8,0 roduct fear D 9,0 3,0 7,0 3,0 3,0 3,0 0 duct fear D nm]	42,0 45,0 50,0 tures L1 [mm] 63,0 65,0 67,0 70,0 75,0 tures L1	15,0 20,0 L2 [mm] 13,0 15,0 17,0 20,0 25,0 L2	8,0 8,0 Ø d [mm] 12,0 12,0 12,0 12,0 12,0 0 d	2 Z 2 2 2 2 2 2 2	R= 12,0 Chamfer/radius R= 8,0 R= 10,0 R= 12,0 R= 15,0 R= 20,0	V o o o Order info	50512101 50512102 rmation Order number Shaft Ød = 12mm 50512103 50512104 50512105 50512106 50512107 rmation Order number
0,0 4,0 8,0 roduct fear 9,0 3,0 7,0 3,0 3,0 3,0 roduct fear 9,0 3,0	42,0 45,0 50,0 tures L1 [mm] 63,0 65,0 67,0 70,0 75,0 tures L1 [mm]	15,0 20,0 L2 [mm] 13,0 15,0 17,0 20,0 25,0 L2 [mm]	8,0 8,0 Ø d [mm] 12,0 12,0 12,0 12,0 12,0 12,0	2 Z 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	R= 12,0 Chamfer/radius R= 8,0 R= 10,0 R= 12,0 R= 15,0 R= 20,0	V 0 0 0 0 0 0 0 0 0 V	50512101 50512102 rmation Order number Shaft Ød = 12mm 50512103 50512104 50512105 50512106 50512106 50512107 rmation Order number Shaft Ød = M12x1
26,0 30,0 34,0 38,0 roduct fea 9 D mm] 29,0 33,0 37,0 13,0 53,0 roduct fea 9 D 13,0 33,	42,0 45,0 50,0 tures L1 [mm] 63,0 65,0 67,0 70,0 75,0 tures L1 [mm] 63,0	15,0 20,0 L2 [mm] 13,0 15,0 17,0 20,0 25,0 L2 [mm] 13,0	8,0 8,0 Ø d [mm] 12,0 12,0 12,0 12,0 12,0 12,0 12,0 M12x1	2 Z 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	R= 12,0 Chamfer/radius R= 8,0 R= 10,0 R= 12,0 R= 15,0 R= 20,0	V 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	50512101 50512102 mation Order number Shaft Ød = 12mm 50512103 50512104 50512105 50512106 50512107 mation Order number Shaft Ød = M12x1 50512108

Mounting par	ts	Order Information				
Ø D [mm]	L2 [mm]	Ø d [mm]			V	Order number
13,0	5,0	4,0	Open radial bearing B13/4			68501799
5,5	11,0	M3	Hexagon socket mounting screw M3: B13/4			68501797

Product	With bearing	·9			~ ۸	plication	
		-L1	 		Ap		
			Ød			æ	
/lachine / l	nstruction manua		Performance		Advantages	Informatio	n - Tip
• For han	d routers		• With straigh	t cut	Contour cutting	• Tool ho	older with collet-chuck
	e profiling on s od based mate		• HW-laminate	ed		adapte	r
Product fea	atures					Order info	rmation
Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius	V	Order number Shaft Ød = 6mm
21,0	43,0	13,0	6,0	2	R= 4,0	0	50512040
3,0	43,0	13,0	6,0	2	R= 5,0	0	50512041
25,0	43,0	13,0	6,0	2	R= 6,0	0	50512042
29,0	48,0	18,0	6,0	2	R= 8,0	0	50512043
33,0	43,0	13,0	6,0	2	R= 10,0	0	50512044
roduct fea	atures					Order info	rmation
ð D mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius	V	Order number Shaft Ød = 8mm
21,0	43,0	13,0	8,0	2	R= 4,0		50512045
23,0	43,0	13,0	8,0	2	R= 5,0		50512046
25,0	43,0	13,0	8,0	2	R= 6,0		50512047
29,0	48,0	18,0	8,0	2	R= 8,0		50512048
33,0	43,0	13,0	8,0	2	R= 10,0		50512049
Product fea	atures					Order info	rmation
ØD	L1	L2	Ød	z	Chamfer/radius	V	Order number
mm]	[mm]	[mm]	[mm]				Shaft Ød = 12mm
29,0	63,0	18,0	12,0	2	R= 8,0	0	50512022
33,0	63,0	18,0	12,0	2	R= 10,0	0	50512023
37,0	63,0	18,0	12,0	2	R= 12,0	0	50512024
13,0	63,0	18,0	12,0	2	R= 15,0	0	50512025
Product fea	atures					Order info	rmation
ð D mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius	V	Order number Shaft Ød = M12x1
29,0	63,0	18,0	M12x1	2	R= 8,0	0	50512026
33,0	63,0	18,0	M12x1	2	R= 10,0	0	50512027
37,0	63,0	18,0	M12x1	2	R= 12,0	0	50512028
43,0	63,0	18,0	M12x1	2	R= 15,0	0	50512029

Mounting parts	3		Order Infor	Order Information		
Ø D [mm]	L2 [mm]	Ø d [mm]		V	Order number	
13,0	5,0	4,0	Open radial bearing B13/4		68501799	
5,5	11,0	M3	Hexagon socket mounting screw M3: B13/4		68501797	

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o = Available to order
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Mounting parts	3			Order Infor	Order Information	
Ø D [mm]	L2 [mm]	Ø d [mm]		V	Order number	
13,0	5,0	4,0	Open radial bearing B13/4		68501799	
5,5	11,0	M3	Hexagon socket mounting screw M3: B13/4		68501797	

HW	HW-Mu With bearin	ılti profile	e cutter					
Product	+-L2-+ R	-L1	Ød		Application			
Machine / Instruction manual Performance • For hand routers • With straight cut • For edge profiling on solid wood and wood based materials • HW-laminated					Advantages Information - Tip • Copying possible using bottom bearing • Tool holder with collet-chu adapter			older with collet-chuck
Product fea	atures						Order info	rmation
Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius		V	Order number Shaft Ød = 6mm
25,5	44,0	14,0	6,0	2	R= 4,0		0	50512080
28,5	44,0	14,0	6,0	2	R= 4,8		0	50512081
35,0	48,0	18,0	6,0	2	R= 6,4		0	50512082
Product features							Order info	rmation
Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius		V	Order number Shaft Ød = 8mm
25,5	44,0	14,0	8,0	2	R= 4,0			50512083
28,5	44,0	14,0	8,0	2	R= 4,8			50512084
35,0	48,0	18,0	8,0	2	R= 6,4			50512085

Mounting pa	rts	Order In	Order Information		
Ø D [mm]	L2 [mm]	Ø d [mm]		V	Order number
10,0	4,0	4,0	Open radial bearing B10/4		69901004
5,5	11,0	M3	Hexagon socket mounting screw M3: B10/4		68501797



Mounting parts		Order Infor	Order Information		
Ø D [mm]	L2 [mm]	Ø d [mm]		V	Order number
13,0	5,0	4,0	Open radial bearing B13/4		68501799
5,5	11,0	M3	Hexagon socket mounting screw M3: B13/4		68501797

HW	HW-Mu With beari	ılti profile	e cutter					
Product						Application		
		L1	Ød					
Machine /	Instruction manua	l	Performance		Advantages Information - Tip			n - Tip
• For edg	id routers le profiling on od based mate		• With straigl • HW-lamina		-			older with collet-chuck er
Product fea	atures						Order info	rmation
Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius		V	Order number Shaft Ød = 6mm
29,0	43,0	13,0	6,0	2	R= 4,0		0	50512070
37,0	47,0	17,0	6,0	2	R= 6,3		0	50512071
Product fea	atures						Order info	rmation
Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius		V	Order number Shaft Ød = 8mm
29,0	43,0	13,0	8,0	2	R= 4,0			50512072
37,0	47,0	17,0	8,0	2	R= 6,3			50512073

Mounting par	ts	Order Info	Order Information		
Ø D [mm]	L2 [mm]	Ø d [mm]		V	Order Information
10,0	4,0	4,0	Open radial bearing B10/4		69901004
5,5	11,0	M3	Hexagon socket mounting screw M3: B10/4		68501797

HW	HW-Mu With bearir		cutter						
Product						Application			
		1	 Ød 						
Machine / I	Instruction manual		Performance		Advantages		Information	n - Tip	
	nd routers Je profiling on s od based mate		• With straigl • HW-lamina		Copying possible with bottom Tool holder with collet-c adapter				
Product fea	atures						Order infor	mation	
Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius		V	Order number Shaft Ød = 6mm	
29,0	45,0	15,0	6,0	2	R= 4,0		0	50512074	
37,0	47,0	17,0	6,0	2	R= 6,0		0	50512075	
Product fea	atures						Order infor	mation	
Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius		V	Order number Shaft Ød = 8mm	
29,0	45,0	15,0	8,0	2	R= 4,0			50512076	
37,0	47,0	17,0	8,0	2	R= 6,0			50512077	

Mounting par	rts	Orde	Order Information			
Ø D [mm]	L2 [mm]	Ø d [mm]			V	Order number
13,0	5,0	4,0	Open radial bearing B13/4			68501799
5,5	11,0	M3	Hexagon socket mounting screw M3: B13/4			68501797

HW	HW-Cha With ball b		g cutter					
Product						Applicati	on	
			Ød					
Machine /	Instruction manua	I	Performance		Advantages		Information	- Tip
	id routers je profiling on s od based mate		• With straig • HW-lamina • Bossing: 25	ted	• Cutting on a	diameter	• Tool ho adapter	lder with collet-chuck
Product fea	atures						Order infor	mation
Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius		V	Order number Shaft Ød = 6mm
41,0	44,0	14,0	6,0	2	65°		0	50512038
Product fea	atures						Order infor	mation
Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z	Chamfer/radius		V	Order number Shaft Ød = 8mm
41,0	44,0	14,0	8,0	2	65°			50512039

Mounting pa	arts	Orde	Order Information		
Ø D [mm]	L2 [mm]	Ø d [mm]			V Order number
13,0	5,0	4,0	Open radial bearing B13/4		68501799
5,5	11,0	М3	Hexagon socket mounting screw M3: B13/4		68501797

HW-V-Grooving cutter WP





Machine / Instruction manual

• For hand routers

• For notching and grooving in solid wood and wood based materials

• With straight cut

Performance

 Disposable turnover knives Carbide blades

Information - Tip

Order information

- Plunge cut possible
- Tool holder with collet-chuck adapter

Product features

Product features							Order information		
Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z		V	Order number Shaft Ød = 6mm		
8,0	60,0	20,0	6,0	1	mes 50412010	0	50535130		
10,0	60,0	20,0	6,0	1	mes 50412010	0	50535131		
12,0	60,0	20,0	6,0	1	mes 50412010	0	50535132		
14,0	60,0	20,0	6,0	1	mes 50412014	0	50535133		
15,0	60,0	20,0	6,0	1	mes 50412014	0	50535134		
16,0	60,0	20,0	6,0	1	mes 50412014	0	50535135		
18,0	60,0	20,0	6,0	1	mes 50412014	0	50535136		
20,0	60,0	20,0	6,0	1	mes 50412014	0	50535137		
22,0	60,0	20,0	6,0	1	mes 50412014	0	50535138		

Advantages

• Smooth / clean cutting

Product features

Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z		V	Order number Shaft Ød = 8mm
8,0	63,0	20,0	8,0	1	mes 50412010		50535140
10,0	63,0	20,0	8,0	1	mes 50412010		50535141
12,0	63,0	20,0	8,0	1	mes 50412010		50535142
14,0	74,0	30,0	8,0	1	mes 50413014		50535143
15,0	74,0	30,0	8,0	1	mes 50413014		50535144
16,0	74,0	30,0	8,0	1	mes 50413014		50535145
18,0	74,0	30,0	8,0	1	mes 50413014		50535146
20,0	74,0	30,0	8,0	1	mes 50413014		50535147
22,0	74,0	30,0	8,0	1	mes 50413014		50535148

Mounting part	mation				
Ø D [mm]	L2 [mm]	Ø d [mm]		V	Order number
2,5	3,0	M2.5	Hexagon socket mounting screw M2.5: Din-916 D= 8,0-12,0		168237
4,0	4,0	M4	Hexagon socket mounting screw M4: Din-916 D= 14,0-22,0		50705101

WP	HW-Edg With adjust		g				
Product					A	oplication	
		L1		 Ød			
		-L2	- L1 			Ç.	
				Ø	-		
	Instruction manual		Performance		Advantages	Informatic	on - Tip
Aachine / For han For flus	Instruction manual ad routers h trimming of s IDF and laminat		• With straigl • Disposable • Carbide bla	nt cut turnover knives	Advantages		older with collet-chuck
Aachine / For han For flus	ld routers h trimming of s IDF and laminat		• With straigl • Disposable • Carbide bla	nt cut turnover knives des	Advantages	• Tool h	older with collet-chuck er
Aachine / Aachin	ld routers h trimming of s IDF and laminat		• With straigl • Disposable • Carbide bla	nt cut turnover knives des	Advantages	• Tool h adapte	older with collet-chuck er
fachine / I For han For flus GEFI, M roduct fea	d routers h trimming of s IDF and laminat atures L1	e panels L2	• With straig • Disposable • Carbide bla • Mounted of	nt cut turnover knives des n open radial bearing	Advantages	• Tool h adapte Order info	older with collet-chuck er mation Order number
achine / For han For flus GEFI, M oduct fea D m] 9,0	Id routers h trimming of s IDF and laminat atures L1 [mm]	L2 [mm]	• With straig • Disposable • Carbide bla • Mounted or Ø d [mm]	nt cut turnover knives des n open radial bearing Z	Advantages	• Tool h adapte Order info	older with collet-chuck er mation Order number Shaft Ød = 6mm
achine / I For han For flus GEFI, M oduct fea D m] 9,0 9,0	td routers h trimming of s IDF and laminat atures L1 [mm] 55,0 75,0	L2 [mm] 12,0	• With straig • Disposable • Carbide bla • Mounted or Ø d [mm] 6,0	nt cut turnover knives des n open radial bearing Z	Advantages	• Tool h adapte Order info	older with collet-chuck er mation Order number Shaft Ød = 6mm 50530010 50530020
achine / I For han For flus GEFI, M roduct fea D nm] 9,0 9,0 9,0 roduct fea D	td routers h trimming of s IDF and laminat atures L1 [mm] 55,0 75,0	L2 [mm] 12,0	• With straig • Disposable • Carbide bla • Mounted or Ø d [mm] 6,0	nt cut turnover knives des n open radial bearing Z	Advantages	Tool his adapte Order info V O o o	older with collet-chuck er mation Order number Shaft Ød = 6mm 50530010 50530020
lachine / I For han For flus GEFI, M roduct fea D nm] 9,0 9,0 roduct fea D nm]	td routers h trimming of s IDF and laminat atures L1 [mm] 55,0 75,0 atures L1	L2 [mm] 12,0 30,0	• With straig • Disposable • Carbide bla • Mounted of Ø d [mm] 6,0 6,0 Ø d Ø d	nt cut turnover knives des n open radial bearing z 2 2	Advantages	• Tool h adapte Order info V o Order info	older with collet-chuck er mation Order number Shaft Ød = 6mm 50530010 50530020 mation Order number
Aachine / For han For flus GEFI, M	Id routers h trimming of s IDF and laminat atures L1 [mm] 55,0 75,0 atures L1 [mm]	L2 [mm] 12,0 30,0 L2 [mm]	• With straig • Disposable • Carbide bla • Mounted of Ø d [mm] 6,0 6,0 Ø d [mm]	nt cut turnover knives des n open radial bearing Z 2 2 z	Advantages mes 50820012 mes 50820030	Tool he adapte Order info V O O O O O O O	older with collet-chuck er mation Order number Shaft Ød = 6mm 50530010 50530020 mation Order number Shaft Ød = 8mm

Mounting p	parts			Order Info	rmation
Ø D [mm]	L2 [mm]	Ø d [mm]	For Shaft d= 6mm	V	Order number
9,0	6,0	M4	Hexagon socket mounting screw M4: Torx		68501795
19,0	6,0	6,0	Open radial bearing B19/6		69901906
6,0	10,0	M3	Hexagon socket mounting screw M3: B19/6		68501787
Mounting p	parts			Order Info	rmation
Ø D [mm]	L2 [mm]	Ø d [mm]	For Shaft d= 8mm	V	Order number
9,0	6,0	M4	Hexagon socket mounting screw M4: Torx		68501795
	6.0	6.35	Open radial bearing B19/6.35		69901904
19,0	0,0	0,00	o por radial boaring broy 0.00		00001001

WP HW-Edge cutting With adjustable head





Machine / Instruction manual

• For hand routers

- For flush trimming of solid wood, GEFI, MDF and laminate panels
- Disposable turnover knives
 Carbide blades

• With straight cut

Performance

• Mounted on open radial bearing

Application

Order information

• Plunge cut possible

Information - Tip

adapter

• Tool holder with collet-chuck

Product features

Ø D [mm]	L1 [mm]	L2 [mm]	Ø d [mm]	Z		V	Order number Shaft Ød = 8mm
19,0	60,0	20,0	8,0	2	mes 50453106		50530013
19,0	70,0	30,0	8,0	2	mes 50825004		50530023
19,0	90,0	50,0	8,0	2	mes 50450062		50530027

Advantages

Mounting pa	arts			1	Order Infor	mation
Ø D [mm]	L2 [mm]	Ø d [mm]			V	Order number
9,0	6,0	M4	Hexagon socket mounting screw M4: Torx			68501795
19,0	5,0	12,7	Open radial bearing B19/12.7			69901903
18,0	5,2	12,7	Mounting lock ring: SH12.7/18			69951803





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