


Product features							Order information			
Ø D [mm]	B [mm]	b [mm]	Ø d [mm]	Z	Cutting quality* NL**	Hook angle [°]		PU [pc.]	L	Order-No.
450	3,8	2,8	30	66	▲▲	Combi3	10	1		58100023
450	3,8	2,8	30	108	▲▲▲	Combi3	10	1		58100060
500	3,8	2,8	30	72	▲▲	Combi3	10	1		58100024
550	4,0	3,0	30	64	▲	Combi3	10	1		58120070

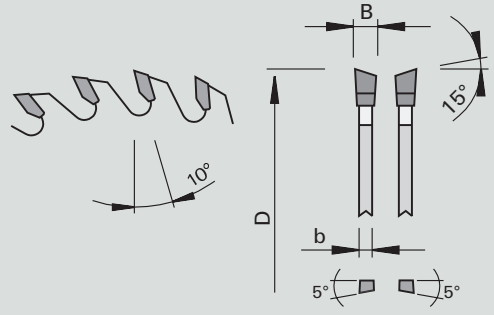
HW ZWS-1

Trimming and finish cut saw blades HW - alternate top bevel with shear angle


Product




Drawing



Machine



Application



Design

WSA

3-0-1

HW TC06

LOW NOISE

Machine / Application	Design	Advantages	Notes
<ul style="list-style-type: none"> • table saws • special machines • for sizing cuts in wood-based panels 	<ul style="list-style-type: none"> • tooth configuration: alternate top bevel with shear angle "WSA" • cutting material: HW TC06 	<ul style="list-style-type: none"> • optimum cutting quality, feed rate and adjustment for material thickness thanks to various numbers of teeth • reduced cutting pressure thanks to alternating shear angle • long edge lives provide for the necessary productivity and economic efficiency 	<ul style="list-style-type: none"> • larger bore (max. Ø 50 mm) available for a surcharge

Product features							Order information			
Ø D [mm]	B [mm]	b [mm]	Ø d [mm]	Z	Cutting quality* NL**	Hook angle [°]		PU [pc.]	L	Order-No.
250	3,2	2,2	30	40	▲▲	Combi3	10	1		58100700
250	3,2	2,2	30	60	▲▲▲	Combi3	10	1		58100701
300	3,2	2,2	30	48	▲▲	Combi3	10	1		58100702
300	3,2	2,2	30	96	▲▲▲▲	Combi3	10	1		58100703
350	3,5	2,5	30	54	▲▲	Combi3	10	1		58100704

Wood

* cutting quality: ▲ very rough cut ▲▲ rough cut ▲▲▲ fine cut ▲▲▲▲ very fine cut
 ** pin holes: Combi1 matches 2/10/60 and 2/7/42 Combi3 matches 2/10/60 and 2/9/46 and 2/9,5/46,5 and 2/7/42
 For suitable reducing rings see chapter CONSTRUCTION/Saws/Reducing Rings