
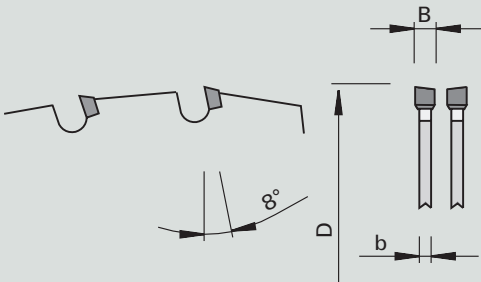





DP **RSK - nn-System DP flex**
Scoring Saw Blades DP - alternate top bevel

| | | | | |
|--|---|--|--|--|
| <p>Product</p>  | <p>Drawing</p>  | <p>Machine</p>  | <p>Application</p>  | <p>Design</p> <p>WS</p> <p>3-0-1</p>  |
|--|---|--|--|--|

| Machine / Application | Design | Advantages | Notes |
|--|--|---|-------|
| <ul style="list-style-type: none"> sizing saws and table saws for precise cutting in all common wood-based panels for ripping and cross cuts in solid woods | <ul style="list-style-type: none"> tooth configuration: alternate top bevel "WS" cutting material: DP resharpenable 2 times special cutting edge geometry smallest gullets coated saw blade body | <ul style="list-style-type: none"> very agreeable working conditions thanks to hardly perceivable noise highest productivity and economic efficiency thanks to extremely long edge lives due to DP-tipping the coating protects the body against corrosion and adhesion of particles and reduces the friction on the tool body | |

| Product features | | | | | | | Order information | | | | |
|------------------|--------|--------|----------|----|------------------|----------------|-------------------|--|----------|---|-----------|
| Ø D [mm] | B [mm] | b [mm] | Ø d [mm] | Z | Cutting quality* | Hook angle [°] | | | PU [pc.] | L | Order-No. |
| 120 | 2,6 | 2,0 | 20 | 24 | ▲▲▲▲ | 8 | | | 1 | | 58459419 |
| 120 | 2,6 | 2,0 | 22 | 24 | ▲▲▲▲ | 8 | | | 1 | | 58459365 |
| 125 | 2,6 | 2,0 | 20 | 24 | ▲▲▲▲ | 8 | | | 1 | | 58459436 |

* cutting quality: ▲ very rough cut ▲▲ rough cut, ▲▲▲ fine cut ▲▲▲▲ very fine cut
 ** pin holes: **Combi1** matches 2/10/60 and 2/7/42 **Combi3** matches 2/10/60 and 2/9/46 and 2/9,5/46,5 and 2/7/42
 For suitable **reducing rings** see chapter CONSTRUCTION/Saws/Reducing Rings

DP RSK - nn-System DP flex - adjustable

Scoring Saw Blades DP „ES“ - adjustable

| Product | Drawing | Machine | Application | Design |
|---------|---------|---------|-------------|--------|
| | | | | |
| | | | | 3-0-1 |
| | | | | ES |

| Machine / Application | Design | Advantages | Notes |
|--|---|---|---|
| <ul style="list-style-type: none"> sizing saws and table saws for chip-free scoring of melamine-, paper- or HPL-laminated panels | <ul style="list-style-type: none"> tooth configuration: top bevel "ES" cutting material: DP resharpenable 2 times smallest gullets coated saw blade body | <ul style="list-style-type: none"> hardly perceivable noise level highest productivity and economic efficiency thanks to extremely long edge lives due to DP-tipping the coating protects the body against corrosion and adhesion of particles and reduces the friction on the tool body | <ul style="list-style-type: none"> Altendorf Rapido / adjustable |

| Product features | | | | | | | | Order information | | |
|------------------|---------|------|------|-------|------------------|------------|--|-------------------|---|-----------|
| Ø D | B | b | Ø d | Z | Cutting quality* | Hook angle | | PU | L | Order-No. |
| [mm] | [mm] | [mm] | [mm] | | | [°] | | [pc.] | | |
| 120 | 2,4-3,2 | 2.2 | 50 | 12+12 | ▲▲▲▲ | 8 | | 1 | | 58459461 |

* cutting quality: ▲ very rough cut ▲▲ rough cut, ▲▲▲ fine cut ▲▲▲▲ very fine cut

** pin holes: Combi1 matches 2/10/60 and 2/7/42 Combi3 matches 2/10/60 and 2/9/46 and 2/9,5/46,5 and 2/7/42

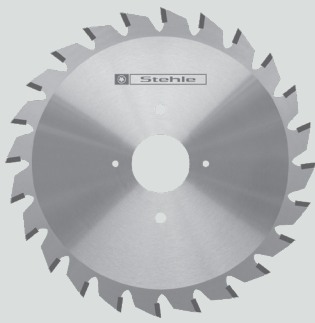
For suitable reducing rings see chapter CONSTRUCTION/Saws/Reducing Rings

DP

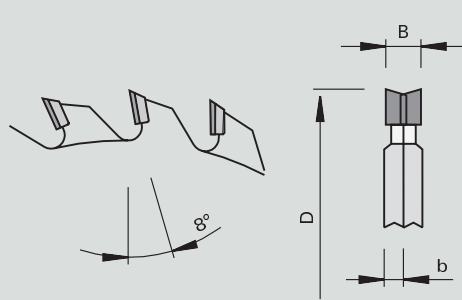
RSVS

Scoring Saw Blades DP - adjustable alternate bevel

Product



Drawing



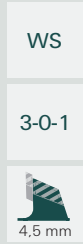
Machine



Application



Design



Machine / Application

- table saws
- for chip-free scoring of melamine-, paper- or HPL-laminated panels

Design

- tooth configuration: alternate top bevel "WS"
- cutting material: DP
- resharpening area 4,5 mm

Advantages

Notes

- split version - cutting width adjustable with spacers application with feed

Product features


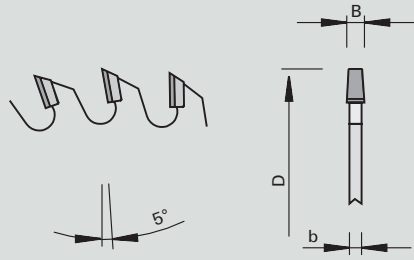



Order information

| Ø D [mm] | B [mm] | b [mm] | Ø d [mm] | Z | Cutting quality* | NL** | Hook angle [°] | | | | | | PU [pc.] | L | Order-No. |
|----------|---------|--------|----------|------|------------------|----------|----------------|---------------------------|--|--|--|--|----------|---|-----------|
| 120 | 2,8-3,8 | 2,2 | 22 | 2x12 | ▲▲▲▲ | 2/3,8/42 | 8 | Altendorf, Martin | | | | | 1 | | 50750102 |
| 120 | 2,8-3,8 | 2,2 | 50 | 2x12 | ▲▲▲▲ | 4/6,2/62 | 8 | Altendorf adjustment unit | | | | | 1 | o | 50750105 |

* cutting quality: ▲ very rough cut ▲▲ rough cut, ▲▲▲ fine cut ▲▲▲▲ very fine cut

** pin holes: Combi1 matches 2/10/60 and 2/7/42 Combi3 matches 2/10/60 and 2/9/46 and 2/9,5/46,5 and 2/7/42
For suitable reducing rings see chapter CONSTRUCTION/Saws/Reducing Rings

DP RSK
Scoring Saw Blades DP - conical-flat

| | | | | |
|--|---|--|--|---|
| <p>Product</p>  | <p>Drawing</p>  | <p>Machine</p>  | <p>Application</p>  | <p>Design</p> <div style="border: 1px solid black; padding: 2px; text-align: center;">KO-F</div> <div style="border: 1px solid black; padding: 2px; text-align: center;">3-0-1</div> <div style="border: 1px solid black; padding: 2px; text-align: center;">  4,5 mm </div> |
|--|---|--|--|---|

| | | | |
|--|--|--|--|
| <p>Machine / Application</p> <ul style="list-style-type: none"> • table saws • for scoring of laminated panels | <p>Design</p> <ul style="list-style-type: none"> • diamond cutting edges with polished design • tooth configuration: conical-flat "KO-F" • cutting material: DP • resharpening area 4,5 mm | <p>Advantages</p> <ul style="list-style-type: none"> • short delivery times | <p>Notes</p> <ul style="list-style-type: none"> • application with feed |
|--|--|--|--|

| Product features | | | | | | | | | | Order information | | |
|------------------|---------|--------|----------|----|------------------|----------------|-------------------|--|--|-------------------|---|-----------|
| Ø D [mm] | B [mm] | b [mm] | Ø d [mm] | Z | Cutting quality* | Hook angle [°] | | | | PU [pc.] | L | Order-No. |
| 120 | 3,1-3,9 | 2,5 | 22 | 16 | ▲▲▲▲ | 5 | Altendorf, Martin | | | 1 | o | 58750101 |

* cutting quality: ▲ very rough cut ▲▲ rough cut, ▲▲▲ fine cut ▲▲▲▲ very fine cut
 ** pin holes: **Combi1** matches 2/10/60 and 2/7/42 **Combi3** matches 2/10/60 and 2/9/46 and 2/9,5/46,5 and 2/7/42
 For suitable **reducing rings** see chapter CONSTRUCTION/Saws/Reducing Rings

DP

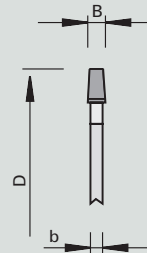
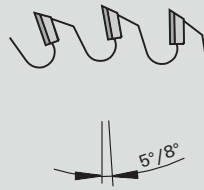
RSK

Scoring Saw Blades DP - conical-flat

Product



Drawing



Machine



Application



Design

KO-F

3-0-1

4.5 mm

Machine / Application

- panel sizing saw blades with scoring device
- for scoring of laminated panels

Design

- diamond cutting edges with polished design
- tooth configuration: conical-flat "KO-F"
- cutting material: DP
- resharpening area 4.5 mm

Advantages

- short delivery times

Notes

- application with feed

Product features

Order information

| Ø D [mm] | B [mm] | b [mm] | Ø d [mm] | Z | Cutting quality* | NL** | Hook angle [°] | | | | | PU [pc.] | L | Order-No. |
|-------------|-------------|-----------|-------------|----|---------------------|-----------|----------------------|--|--|--|-----------|-------------|---|-----------|
| 160 | 4,4- 5,2 | 3,2 | 45 | 30 | ▲▲▲▲ | 3/11/70 | 5 | | | | Giben | 1 | o | 50750121 |
| 180 | 4,4- 5,2 | 3,2 | 30 | 30 | ▲▲▲▲ | 2/10/60 | 5 | | | | Panhans | 1 | o | 50750122 |
| 180 | 4,4- 5,2 | 3,2 | 45 | 30 | ▲▲▲▲ | | 5 | | | | Holzma | 1 | o | 50750123 |
| 180 | 4,8- 5,6 | 3,5 | 45 | 30 | ▲▲▲▲ | | 5 | | | | Holzma | 1 | o | 50750124 |
| 200 | 4,4- 5,2 | 3,2 | 20 | 30 | ▲▲▲▲ | | 5 | | | | Schelling | 1 | o | 50750125 |
| 200 | 4,4- 5,2 | 3,2 | 20 | 36 | ▲▲▲▲ | | 8 | | | | Schelling | 1 | o | 50750147 |
| 200 | 4,8- 5,6 | 3,5 | 65 | 30 | ▲▲▲▲ | 2/8,4/110 | 5 | | | | Selco | 1 | o | 50750126 |
| 200 | 4,8- 5,6 | 3,5 | 45 | 30 | ▲▲▲▲ | | 5 | | | | Holzma | 1 | o | 50750127 |

* cutting quality: ▲ very rough cut ▲▲ rough cut, ▲▲▲ fine cut ▲▲▲▲ very fine cut

** pin holes: Combi1 matches 2/10/60 and 2/7/42 Combi3 matches 2/10/60 and 2/9/46 and 2/9,5/46,5 and 2/7/42
For suitable reducing rings see chapter CONSTRUCTION/Saws/Reducing Rings