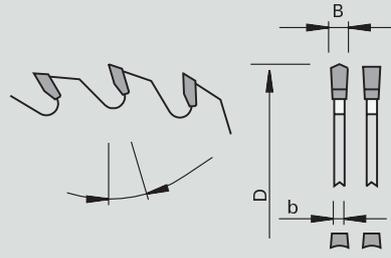


HW

KDF - Industry

Sizing Saw Blades HW - inverted-v / flat tooth / hollow-ground tooth

|  |   |  |  |  |
|--|---|--|--|--|
| <p>Product</p>  | <p>Drawing</p>  | <p>Machine</p>   | <p>Application</p>   | <p>Design</p> <p>DA-F<br/>DU</p> <p>3-0-1</p> <p>HW<br/>TC06</p> |
|--|---|--|--|--|

| Machine / Application   | Design   | Advantages   | Notes |
|---|--|--|-------|
| <ul style="list-style-type: none"> <li>• table saws</li> <li>• vertical panel sizing saws</li> <li>• for sizing cuts in raw and laminated panels</li> </ul> | <ul style="list-style-type: none"> <li>• vibration and noise damping ornaments</li> <li>• additional expansion slots</li> <li>• tooth configuration: inverted-v / flat tooth / hollow-ground tooth "DA-F DU"</li> <li>• cutting material: HW TC06</li> </ul> | <ul style="list-style-type: none"> <li>• extremely low-noise and smooth running thanks to vibration and noise damping ornaments as well as special expansion slot combinations</li> <li>• good quality of bottom edge even without scoring saw blade</li> <li>• excellent cutting quality</li> </ul> |       |

| Product features |        |        |          |    |                       | Order information |          |   |           |  |
|------------------|--------|--------|----------|----|-----------------------|-------------------|----------|---|-----------|--|
| Ø D [mm]         | B [mm] | b [mm] | Ø d [mm] | Z  | Cutting quality* NL** | Hook angle [°]    | PU [pc.] | L | Order-No. |  |
| 220              | 3,2    | 2,2    | 30       | 42 | ▲▲                    | 2/7/42            | 10       | 1 | 58804281  |  |
| 250              | 3,2    | 2,2    | 30       | 48 | ▲▲                    | Combi3            | 10       | 1 | 58804351  |  |
| 303              | 3,2    | 2,2    | 30       | 60 | ▲▲▲▲                  | Combi3            | 10       | 1 | 58804353  |  |
| 350              | 3,5    | 2,5    | 30       | 72 | ▲▲▲▲                  | Combi3            | 10       | 1 | 58804280  |  |

\* cutting quality: ▲ very rough cut ▲▲ rough cut, ▲▲▲ fine cut ▲▲▲▲ very fine cut

\*\* pin holes: Combi1 matches 2/10/60 and 2/7/42 Combi3 matches 2/10/60 and 2/9/46 and 2/9,5/46,5 and 2/7/42  
For suitable reducing rings see chapter CONSTRUCTION/Saws/Reducing Rings

HW

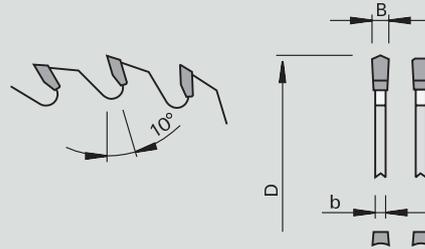
**KDF - Industry Plus**

Sizing Saw Blades HW - inverted-v / flat tooth with chamfer / hollow-ground tooth

Product



Drawing



Machine



Application



Design

DA-F-FA DU

3-0-1

LOW NOISE

LONG LIFE

Machine / Application

- table saws
- vertical panel sizing saws
- for sizing cuts in raw and laminated panels

Design

- vibration and noise damping ornaments
- additional expansion slots
- tooth configuration: inverted-v / flat tooth with chamfer / hollow-ground tooth "DA-F-FA DU"
- cutting material: HW TC06

Advantages

- extremely low-noise and smooth running thanks to vibration and noise damping ornaments as well as special expansion slot combinations
- good quality of bottom edge even without scoring saw blade
- reduced cutting pressure
- increased edge life
- improved cutting quality

Notes

Product features

Order information

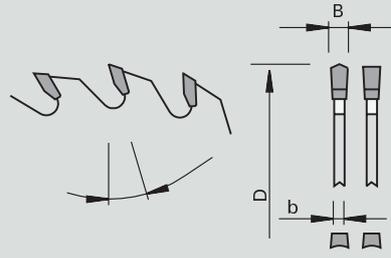
| Ø D [mm] | B [mm] | b [mm] | Ø d [mm] | Z  | Cutting quality* NL** | Hook angle [°] | PU [pc.] | L | Order-No. |
|----------|--------|--------|----------|----|-----------------------|----------------|----------|---|-----------|
| 303      | 3,2    | 2,2    | 30       | 60 | ▲▲▲▲                  | Combi3         | 1        |   | 58804301  |

\* cutting quality: ▲ very rough cut, ▲▲ rough cut, ▲▲▲ fine cut, ▲▲▲▲ very fine cut

\*\* pin holes: Combi1 matches 2/10/60 and 2/7/42 Combi3 matches 2/10/60 and 2/9/46 and 2/9,5/46,5 and 2/7/42

For suitable reducing rings see chapter CONSTRUCTION/Saws/Reducing Rings

**HW** **KDF - Industry - negative**  
Sizing Saw Blades HW - inverted-v / flat tooth / hollow-ground tooth

|  |   |  |         |             |        |   |   |            |   |   |       |   |   |   |  |  |            |
|--|---|--|---------|-------------|--------|---|---|------------|---|---|-------|---|---|---|--|--|------------|
| <p>Product</p>  | <p>Drawing</p>  | <table border="1"> <tr> <td data-bbox="1117 230 1236 347">Machine</td> <td data-bbox="1236 230 1356 347">Application</td> <td data-bbox="1356 230 1476 347">Design</td> </tr> <tr> <td></td> <td></td> <td>DA-F<br/>DU</td> </tr> <tr> <td></td> <td></td> <td>3-0-1</td> </tr> <tr> <td></td> <td></td> <td></td> </tr> <tr> <td colspan="2"></td> <td>HW<br/>TC06</td> </tr> </table> | Machine | Application | Design |  |  | DA-F<br>DU |  |  | 3-0-1 |  |  |  |  |  | HW<br>TC06 |
| Machine  | Application   | Design   |         |             |        |   |   |            |   |   |       |   |   |   |  |  |            |
|               |                | DA-F<br>DU   |         |             |        |   |   |            |   |   |       |   |   |   |  |  |            |
|               |                | 3-0-1  |         |             |        |   |   |            |   |   |       |   |   |   |  |  |            |
|               |                |   |         |             |        |   |   |            |   |   |       |   |   |   |  |  |            |
|  |   | HW<br>TC06   |         |             |        |   |   |            |   |   |       |   |   |   |  |  |            |

|  |  |  |              |
|--|--|--|--------------|
| <p>Machine / Application</p> <ul style="list-style-type: none"> <li>• clipping and miter saws</li> <li>• table saws</li> <li>• vertical panel sizing saws</li> <li>• for sizing cuts in plastic and solid wood profile ledges</li> </ul> | <p>Design</p> <ul style="list-style-type: none"> <li>• vibration and noise damping ornaments</li> <li>• additional expansion slots</li> <li>• tooth configuration: inverted-v / flat tooth / hollow-ground tooth "DA-F DU"</li> <li>• cutting material: HW TC06</li> </ul> | <p>Advantages</p> <ul style="list-style-type: none"> <li>• extremely low-noise and smooth running thanks to vibration and noise damping ornaments as well as special expansion slot combinations</li> <li>• good quality of bottom edge even without scoring saw blade</li> <li>• excellent cutting quality</li> </ul> | <p>Notes</p> |
|--|--|--|--------------|

| Product features |        |        |          |    |                       | Order information |          |   |           |  |
|------------------|--------|--------|----------|----|-----------------------|-------------------|----------|---|-----------|--|
| Ø D [mm]         | B [mm] | b [mm] | Ø d [mm] | Z  | Cutting quality* NL** | Hook angle [°]    | PU [pc.] | L | Order-No. |  |
| 250              | 3,2    | 2,2    | 30       | 48 | ▲▲▲                   | Combi3            | -5       | 1 | 58804352  |  |
| 303              | 3,2    | 2,2    | 30       | 60 | ▲▲▲▲                  | Combi3            | -5       | 1 | 58804279  |  |

\* cutting quality: ▲ very rough cut ▲▲ rough cut, ▲▲▲ fine cut ▲▲▲▲ very fine cut  
 \*\* pin holes: Combi1 matches 2/10/60 and 2/7/42 Combi3 matches 2/10/60 and 2/9/46 and 2/9,5/46,5 and 2/7/42  
 For suitable reducing rings see chapter CONSTRUCTION/Saws/Reducing Rings