

HW Scoring Saw Blades for finger joint machines

Scoring Saw Blades HW - ATB

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|---------|---------|---------|-------------|---|
| Product | Drawing | Machine | Application | Design |
| | | | | <div style="border: 1px solid black; padding: 2px;">3-0-1</div> <div style="border: 1px solid black; padding: 2px;">HW TC06</div> <div style="border: 1px solid black; padding: 2px;">WS</div> |

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|--|--|------------|--|
| Machine / Application | Design | Advantages | Notes |
| <ul style="list-style-type: none"> • finger jointing lines Grecon • for scoring of solid woods | <ul style="list-style-type: none"> • 6 countersunk pin holes on both sides each • for left and right hand rotation • tooth configuration: alternate top bevel "WS" • cutting material: HW TC06 | | <ul style="list-style-type: none"> • along and across the grain, from below |

| Product features | | | | | | | | Order information | | | |
|------------------|------|------|------|----|------------------|------------|-------------------|-------------------|---|-----------|--|
| Ø D | B | b | Ø d | Z | Cutting quality* | Hook angle | NL | PU | L | Order-No. | |
| [mm] | [mm] | [mm] | [mm] | | | [°] | | [pc.] | | | |
| 200 | 7,0 | 4,0 | 75 | 48 | ▲▲▲ | 10 | 2x6/6,5/95 Grecon | 1 | | 189539 | |

HW Scoring Saw Blades for finger joint machines

Scoring Saw Blades HW - top bevel

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|---------|---------|---------|-------------|---|
| Product | Drawing | Machine | Application | Design |
| | | | | <div style="border: 1px solid black; padding: 2px;">3-0-1</div> <div style="border: 1px solid black; padding: 2px;">HW TC06</div> <div style="border: 1px solid black; padding: 2px;">ES</div> |

| | | | |
|--|---|------------|---|
| Machine / Application | Design | Advantages | Notes |
| <ul style="list-style-type: none"> • finger jointing lines Grecon Combipact • for scoring of solid woods | <ul style="list-style-type: none"> • tooth configuration: top bevel "ES (right + left)" • cutting material: HW TC06 | | <ul style="list-style-type: none"> • along and across the grain, from above and below • sense of rotation see drawing |

| Product features | | | | | | | | Order information | | | | |
|------------------|------|------|------|----|------------------|------------|----------|-------------------|---|---------------|---|---------------|
| Ø D | B | b | Ø d | Z | Cutting quality* | Hook angle | NL | PU | L | Order-No. [L] | L | Order-No. [R] |
| [mm] | [mm] | [mm] | [mm] | | | [°] | | [pc.] | | | | |
| 200 | 5,1 | 3,5 | 75 | 48 | ▲▲▲ | 10 | 6/7/95 | 1 | | 188948 | | 188947 |
| 200 | 4,7 | 3,4 | 75 | 64 | ▲▲▲▲ | 10 | 6/6,6/95 | 1 | | 189035 | | 189034 |
| 200 | 6,0 | 4,0 | 75 | 48 | ▲▲▲ | 10 | 6/6,5/95 | 1 | | | | 189540 |