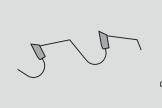
Drawing



Machine







Machine / Application

DP

- machines Lamello®, ELU
- for chip-free grooving of Lamello® wood joints in solid woods and in wood-based panels

Design

- tooth configuration: alternate top bevel "WS"
- cutting material: HW TC10

Notes

• application against feed with and across the grain

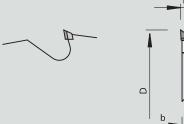
Product features							Order information		
Ø D [mm]	B [mm]	b [mm]	Ø d [mm]	Z	NL**	nmin-nmax [min-1]		PU [pc.]	L Order-No.
100	4,0	3.45	22	6	4/4,5/36	7600- 13000	Lamello®	1	50660300
100	3,97	2.8	22	12		7500- 13100	Lamello®	1	50110178
102	3,85	3.0	22	12		7500- 13100	ELU DS 140	1	50660301

Advantages

3013L Grooving Cutters - for Lamello®



Drawing



Machine



Application Design





Machine / Application

- machines Lamello®
- for chip-free grooving of Lamello® wood joints in solid woods and in wood-based panels

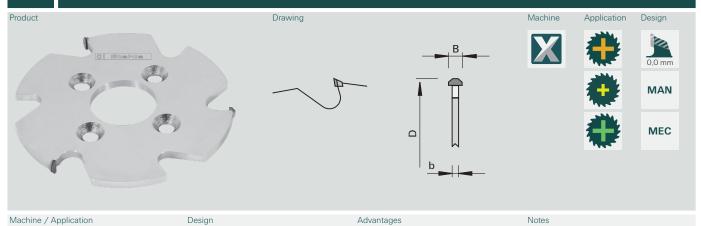
- reduced resharpening area
- tooth configuration: concave
- n = 7,700 13,300 min-1

Advantages

- application against feed with and across the grain
- can be used on CNC machines as a grooving cutter

Product features							Order information		
Ø D [mm]	B [mm]	b [mm]	Ø d [mm]	Z			F [pc	U I	Order-No.
100	3,95	4.0	22	4				1	50660302

3104L Grooving Cutters DP - for Lamello Clamex P® DP



Machine / Application

- CNC machining centers
- for chip-free grooving for Lamello Clamex P® joints in solid woods and wood-based panels

Design

- not resharpenable
- tooth configuration: specific • n max = 15,200 min-1

Advantages

- application against feed with and across the grain
- can be used on CNC machines as a grooving cutter

Product features							Order information		
Ø D [mm]	B [mm]	b [mm]	Ø d [mm]	Z		PU [pc.]	L Order-No.		
100.4	7,0	4	30	3	for Lamello Clamex P®	1	50660346 www		
100.4	7,0	4	22	3	for Lamello Clamex P®	1	50660347 NEW		