


HW

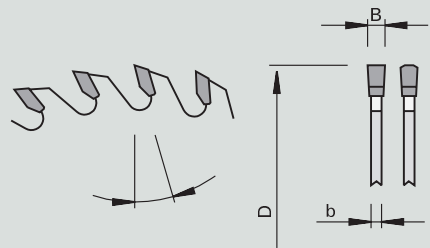
TFP

Panel Sizing Saw Blades HW - triple-chip - flat


Product




Drawing



Machine



Application



Design

TR-F

3-0-1

HW  
**TC03 plus**

Machine / Application	Design	Advantages	Notes
<ul style="list-style-type: none"> <li>• panel sizing saws</li> <li>• for sizing cuts in plastic-laminated panels</li> </ul>	<ul style="list-style-type: none"> <li>• tooth configuration: triple chip / flat "TR-F"</li> <li>• cutting material: HW TC03Plus</li> </ul>	<ul style="list-style-type: none"> <li>• improved cutting quality thanks to optimized cutting geometry</li> <li>• noise-reduction thanks to laser ornaments</li> </ul>	<ul style="list-style-type: none"> <li>• specifically for plastic-laminated panels and plywood in single sheets and stacks</li> </ul>

Product features										Order information		
Ø D	B	b	Ø d	Z	Cutting quality*	NL**	Hook angle [°]			PU	L	Order-No.
[mm]	[mm]	[mm]	[mm]							[pc.]		
300	4,4	3,0	30	60	▲▲▲	Combi3	10		Panhans	1		58806053
350	4,4	3,0	30	72	▲▲▲	Combi3	10		SCM, Panhans, Mayer, Schelling, HOLZ-HER	1		58807803
350	4,4	3,2	60	72	▲▲▲	2/ 14/ 100	10		Holzma 72 HPP 350	1		58807955
355	4,4	3,0	75	72	▲▲▲	4/15/105	10		Gibben	1		58807888
380	4,8	3,5	60	72	▲▲▲	2/14/100 + 2/14/125	15		Holzma	1		58806065
400	4,4	3,2	30	72	▲▲▲	Combi3	15		Schelling, Mayer, Irion, Scheer, HOLZ-HER	1		58806069
400	4,4	3,2	75	72	▲▲▲	4/15/105	15		Giben, Homag	1		58806071
400	4,4	3,2	80	72	▲▲▲	4/8,5/100 + 2/14/110 + 2/7/110	15		Selco, Irion	1		58807809
420	4,8	3,5	60	72	▲▲▲	2/14/125 + 2/19/120	15		Holzma	1		58807956
430	4,4	3,2	80	72	▲▲▲	4/19/120 + 2/8,4/130	15		Selco	1		58806479
450	4,4	3,2	30	72	▲▲	Combi3	15		Irion, Schelling	1		58458789
450	4,8	3,5	60	72	▲▲▲	2/14/125 + 2/19/120	15		Holzma	1		58807817

Panels

\* cutting quality: ▲ very rough cut ▲▲ rough cut, ▲▲▲ fine cut ▲▲▲▲ very fine cut

\*\* pin holes: Combi1 matches 2/10/60 and 2/7/42 Combi3 matches 2/10/60 and 2/9/46 and 2/9,5/46,5 and 2/7/42  
For suitable reducing rings see chapter CONSTRUCTION/Saws/Reducing Rings

DP

TFP

Panel Sizing Saw Blades DP - triple chip / flat with two-sided chamfer

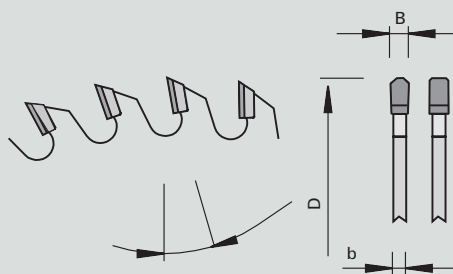
Product

Drawing

Machine

Application

Design



TR-F-FA

3-0-1



4,5 mm

Machine / Application

- panel sizing saws
- for stack and finish cuts in raw and plastic-laminated panels
- focus on universal application

Design

- vibration and noise damping ornaments
- diamond cutting edges with polished design
- optimized cutting geometry depending on the respective tooth form for main and scoring saw blades
- tooth configuration: triple chip / flat with two-sided chamfer "TR-F-FA"
- cutting material: DP
- resharpening area 4,5 mm

Advantages

- short delivery times

Notes

Product features

Order information

Ø D [mm]	B [mm]	b [mm]	Ø d [mm]	Z	Cutting quality*	NL**	Hook angle [°]				PU [pc.]	L	Order-No.
320	4,4	3,2	65	60	▲▲▲	2/9/110	10				1	o	50750120
350	4,4	3,2	30	72	▲▲▲	2/10/60	10			SCM, Panhans, Mayer, Schelling, Scheer	1	o	50750128
350	4,4	3,0	30	72	▲▲▲	Combi2	10			SCM, Panhans, Mayer, Schelling, Scheer	1	o	50750129
380	4,4	3,2	60	72	▲▲▲	2/14/100 + 2/14/125	10			Holzma	1	o	50750130
380	4,8	3,5	60	72	▲▲▲	2/14/100 + 2/14/125	10			Holzma	1	o	50750131
400	4,4	3,2	30	72	▲▲▲		15			Schelling, Mayer, Scheer, Irion	1	o	50750132
400	4,4	3,2	75	72	▲▲▲	4/15/105 + 2/7/110	15			Giben, Homag	1	o	50750133
400	4,4	3,2	80	72	▲▲▲	2/7/110 + 4/19/120 + 2/8,4/130	15			Schelling, Mayer, Scheer, Irion	1	o	50750134
420	4,8	3,5	60	60	▲▲	2/10/80 + 2/14/125	15			Holzma	1	o	50750135
450	4,8	3,5	60	72	▲▲▲	2/19/120 + 2/14/125	15			Holzma	1	o	50750136
450	4,8	3,5	80	72	▲▲▲	4/19/120 + 2/8,4/130	15			Selco	1	o	50750137
450	4,4	3,2	30	72	▲▲▲		15			Selco	1	o	50750138
460	4,4	3,2	30	72	▲▲▲	3/13/94	15			Schelling	1	o	50750146
480	4,8	3,5	30	72	▲▲▲		15			Schelling	1	o	50750139
480	4,8	3,5	60	72	▲▲▲	2/19/120	15			Holzma	1	o	50750140

\* cutting quality: ▲ very rough cut ▲▲ rough cut, ▲▲▲ fine cut ▲▲▲▲ very fine cut

\*\* pin holes: Combi1 matches 2/10/60 and 2/7/42 Combi3 matches 2/10/60 and 2/9/46 and 2/9,5/46,5 and 2/7/42

For suitable reducing rings see chapter CONSTRUCTION/Saws/Reducing Rings